Norton® FEP Fluoropolymer Film

Norton® FEP fluoropolymer film is manufactured from fluorinated ethylene propylene (FEP) resin by Saint-Gobain Films in four grades.

Norton® **FEP Type FG** utilizes the low dielectric constant and dissipation over a wide range of temperatures and frequencies for low signal distortion and attenuation in flexible printed circuit and flat cable applications. The high surface and volume resistivity minimizes current leakage and provides excellent insulation in wire and cable applications.

Norton® FEP also provides the chemical and thermal resistance to withstand aggressive environments, making it an excellent candidate for diaphragms, gaskets, protective linings, sample bags, and containers. Fabricated shapes and contours can be produced via heat sealing and thermoforming. The outstanding weatherability and optical properties of Norton® FEP film provide excellent performance in environmental growth chambers and solar collectors.

Norton® **FEP Type FS** is a translucent film made from high molecular weight resin for applications where high flex life and stress-crack-resistant performance are required, such as tank linings and diaphragms.

Norton® **FEP Type RF** is a clear or pigmented film designed for release applications. The non-stick surface, chemical resistance, and 205˚C (400˚F) usage temperature make Norton® FEP an ideal release film for composite molding over a wide range of resin systems. High elongation and a smooth, low-gel film surface allow Norton® FEP to conform to complex mold contours and produce a smooth part finish. Perforated film is available to control outgassing and resin bleed. Pigmented films increase visibility to speed removal from parts and mold.

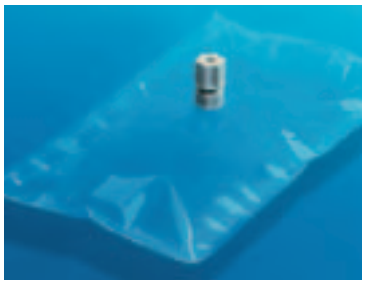
Norton® **FEP Type WF** (mechanical grade) film is an ideal economical solution for applications that don't require high aesthetic standards, such as hot melt adhesive (welding tape) application. FEP WF film possesses all physical, mechanical, and thermal properties of FEP FG grade, while offering up to 15% savings.

Norton® is a registered trademark.

Features/Benefits

- Outstanding anti-stick release properties
- Performance from -254˚C (-425˚F) to 205˚C (400˚F)
- Exceptional chemical resistance and electric properties
- Complies with FDA requirements
- Product thicknesses from 0.0005" (0.013 mm) to 0.030" (0.76 mm)
- Widths up to 62" (1575 mm) for 0.0005" to 0.010" and up to 48" for over 0.010" thick
- Optically transparent and pigmented
- All films are manufactured and converted in class 100,000 clean room facility
- Available in cementable (surface treated) form

Superior chemical resistance and clarity



High temperature resistance and non-wetting surface for gas sampling bags

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Norton® FEP Fluoropolymer Film — Typical Physical Properties*

Property	ASTM Method	Metric Value	Metric Units	English Value	English Units
General					
Specific Gravity	D-792	2.12-2.17		2.12-2.17	
Yield (1 mil film)		18	m^2/kg	90	ft^2/lb
Flammability	UL-94	V-0		V-0	
Water Absorption		<0.01	%	<0.01	%
Mechanical					
Tensile Strength @ Break	D-882	24	MPa	3500	psi
Elongation @ Break	D-882	300	%	300	%
Tensile Modulus	D-882	480	MPa	70000	psi
Initial Tear Strength, 1 mil	D-1004	2.2-2.7	N	0.5-0.6	lb_f
Initial Tear Strength, 2 mil	D-1004	4.9-5.3	N	1.1-1.2	lb_f
Propagating Tear Strength, 1 mil	D-1922	1.4-1.5	N	0.32-0.33	lb_f
Propagating Tear Strength, 2 mil	D-1922	2.4-2.7	N	0.55-0.60	lb_f
Fold Endurance (M.I.T.)	D-2176	10000	cycles	10000	cycles
Electrical					
Dielectric Strength, 1 mil	D-149	240	kV/mm	6000	V/mil
Dielectric Constant, 1 kHz	D-150	2.1		2.1	
Dissipation Factor, 1 kHz	D-150	0.0003		0.0003	
Thermal					
Melt Point	D-3418	252-282	°C	485-540	°F
Maximum Continuous Service Temperature		205	°C	400	°F
Specific Heat		1172	J/(kg•°K)	0.28	Btu/(lb•°F)
Coefficient of Thermal Conductivity		0.195	W/(m•°K)	1.35	Btu•in/(hr•ft^2•°F)
Coefficient of Linear Thermal Expansion	D-696	9.9×10^{-5}	mm/(mm•°C)	5.5×10^{-5}	in/(in•°F)
Limiting Oxygen Index	D-2863	95	%	95	%
Optical					
Refractive Index	D-542	1.341-1.347		1.341-1.347	
Solar Transmission	E-424	96	%	96	%

**Represent typical performance properties and should not be used for specification purposes. Contact your Saint-Gobain Performance Plastics representative for appropriate values.*

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Saint-Gobain Performance Plastics
Films—The Americas
150 Dey Road
Wayne, NJ 07470-4699
Phone: (800) 526-7844
Fax: (973) 696-4056

Saint-Gobain Performance Plastics
Films—Asia
Suite 1203, No. 147
Chienkwo North Road Section 2
Taipei Taiwan, 104
Taiwan
Tel: 886 (2) 25034201
Fax: 886 (2) 25034202

Saint-Gobain Performance Plastics,
Tygaflor® Ltd
Films—Europe
Bay 3, Transpennine Estate, Gorrels Way
Rochdale Lancashire OL11 2PX
United Kingdom
Tel: (44) 1706 746900
Fax: (44) 1706 746991

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