

# DF1700 and DF1900

**CHEMFILM® DF1700** and **DF1900** are heat bondable multilayer cast fluoropolymer films produced using a proprietary process. These films have a PTFE core with a thin layer of FEP or PFA on one surface. Double bondable (DB) films are also available with PFA on both surfaces or FEP on one surface and PFA on the other surface. Laser markable (LM) films are also available.

FEATURES	BENEFITS
<b>Cast Film</b>	<ul style="list-style-type: none"> <li>• Thin gauge PTFE film</li> <li>• Uniform tensile properties in both machine and traverse direction</li> <li>• Isotropic shrinkage as a function of temperature</li> </ul>
<b>Multilayer</b>	<ul style="list-style-type: none"> <li>• High degree of consolidation resulting in superior dielectric performance</li> <li>• Different polymers, pigments and additives can be used in individual layers to customize performance</li> <li>• Heat bondable surface can be sealed onto itself; PTFE, PFA, or FEP</li> </ul>
<b>Fluoropolymer</b>	<ul style="list-style-type: none"> <li>• Superior performance in a wide range of chemical, thermal and electrical environments</li> </ul>
<b>Slitting</b>	<ul style="list-style-type: none"> <li>• Available in slit widths to 1", supplied in pad rolls; minimum quantities apply</li> </ul>

## Typical Properties

	Method	Value
<b>MECHANICAL</b>		
<b>Tensile Strength</b> (psi)	ASTM D882-54T	4,300
<b>Elongation</b> (%)	ASTM D882-54T	400
<b>Elastic Modulus</b> (psi)	ASTM D882	60,000
<b>Continuous Service Temp.</b>	—	+500°F, -400°F +260°C, -188°C
<b>ELECTRICAL</b>		
<b>Dielectric Constant,</b>		
<b>60-10<sup>8</sup> Hz</b>	ASTM D150	2.0
<b>Power/Dissipation</b>	ASTM D150	<0.0001
<b>Surface Resistivity</b>	ASTM D257	1 x 10 <sup>18</sup>
<b>Volume Resistivity</b>	ASTM D257	>10 <sup>15</sup>
<b>Dielectric Strength</b> (volts/mil)	ASTM D149	4,200
<b>Surface Arc Resistance</b>	ASTM D495	Does not arc
<b>Product Number</b>		
	<b>DF1700</b>	<b>DF1900</b>
<b>Available Gauge</b> (mil)	0.5-5.0	1.0-5.0
<b>Colors</b>	On request	On request
<b>Laser Markable</b>	On request	On request

Values shown are typical. Certified test reports for writing specifications are available.

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