

# TF1870 Series

## Thermally Conductive Silicone Coated Fabric

Saint-Gobain Performance Plastics **ThermaCool® TF1870 Series** are thermally conductive, silicone coated fabrics offering high temperature capability and conformability in a low cost heat sink gasket. Fiberglass fabric supports the thermally conductive silicone rubber impregnation and adds dimensional stability and cut-through resistance. The thin cross-sections keep thermal resistance low and saves space while providing electrical isolation.

### Physical Properties

Property	Test Method	TF1877	TF1879
Color	Visual	Green	Green
Thickness, (mil)	ASTM D374	7.0	9.0
Thermal Conductivity (W/mK)	ASTM E1530	1.2	1.2
Thermal Impedance (°C in. <sup>2</sup> /W)	ASTM E1530 @ 300 psi	0.23	0.29
Break Strength (psi)	ASTM D412	100	100
Elongation (%)	ASTM D412	<5	<5
Dielectric Strength (volts, total)	ASTM D149	3,000	3,500
Volume Resistivity (ohm-cm)	ASTM D257	1 x 10 <sup>14</sup>	1 x 10 <sup>14</sup>
Operating Temperature (°F)		-80 to 400	-80 to 400
UL Listing Recognition	UL94	V-0	V-0

All properties are typical values and should not be used for writing specifications.

### Recommended Uses

TF1870 Series are thermally conductive coated fabric materials designed to provide a thermal path between a power device and a metallic heat sink. These materials also offer electrical isolation to protect the device from surges or short circuits. Typical end-uses include computer hardware automotive control systems, power supplies, defense electronics, electronic components in business machines and consumer electronics.

### Availability

TF1870 Series are available in 36" wide continuous yard goods. Also available with a low tack silicone pressure sensitive adhesive or a solvent resistant acrylic pressure sensitive adhesive on one side.

**Limited Warranty:** For a period of 6 months from the date of first sale, Saint-Gobain Performance Plastics Corporation warrants this product(s) to be free from defects in manufacturing. Our only obligation will be to provide replacement product for any portion proving defective, or at our option, to refund the purchase price thereof. User assumes all other risks, if any, including the risk of injury, loss or damage, whether direct or consequential, arising out of the use, misuse, or inability to use this product(s). SAINT-GOBAIN PERFORMANCE PLASTICS DISCLAIMS ANY AND ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.

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### Features/Benefits

- Assembly time reduced by 70% or more over mica and grease method.
- Optional pressure sensitive adhesive available for added ease of fabrication.
- UL listing simplifies completed electronic system approval (94 V-0)
- Non-toxic for increased safety and reliability
- Total performance range available from standard to high end.
- Electrically isolates power sources from heat sink devices

### Applications

- Electronic Modules for Power Devices for Power Supplies
- Computers
- Telecommunication
- Automotive Electronics
- Electrical Insulation
- Military
- Medical

#### Saint-Gobain Performance Plastics Corporation

717 Plantation Street  
Worcester, MA 01605  
**Customer Service: (508) 595-3023**  
Tel: (508) 852-3072  
Fax: (508) 852-3759

[www.fff.saint-gobain.com](http://www.fff.saint-gobain.com)

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AFF-1287-PDF-0705-SGCS